

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

July-06-12 3:17:14 PM

Item ID: D2537

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Bushing

Start Date: 7/06/12 **Start Qty:** 50.00 ***50***

Cust Item ID:

Required Date: 8/10/12 **Req'd Qty:** 50.00 ***50***

Customer:

Reference:

Run Start *NR1*

Approvals: **Process Plan:** _____ **Date:** _____ **Tooling:** _____ **Date:** _____

Stop *NR2*

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Sequence ID/
Work Center ID

Operation Description

Set Up/ Run Hours

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
---------	--------	-----------	------------	------------	---------------	-------------

130

Identify as per dwg & Stock Location:

0.00

130

Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

MLJ 1210811 =

11208-11

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Picklist Print

July-06-12 3:17:13 PM

Page 1

Work Order ID: 86862

Parent Item: D2537

Parent Item Name: Bushing

Start Date: 7/06/12

Required Date: 8/10/12

Start Qty: 50.00

Required Qty: 50.00

Comments: IPP D05.01.31Material change on Step 2KJ/JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304R0.4375 304 ROUND BAR 0.4375		Purchased	No				f	24.0000		5.833 ^{5.73}		8/12/08/11	

Location

Loc Qty

Loc Code

MAT028

24

121380

12

121517

12

116112

5.833

couldn't pull material

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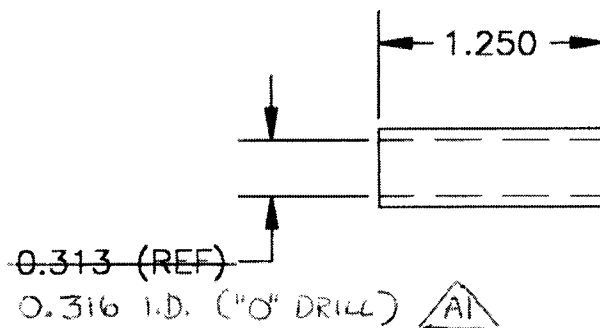
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DESIGN	DRAWN BY	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
B WILLIAMS	B WILLIAMS	DRAWING NO.	REV. A
CHECKED <i>M.M.</i>	APPROVED <i>BW</i>	D2537	SHEET 1 OF 1
DATE	TITLE		SCALE
96:05:15	BUSHING		1:1
AI	02.08.30 <i>up</i>	0.316 WAS 0.313	

RELEASED
96/07/26 B2



SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. *56862*

pl/207-10

MATERIAL: 304/316 SS 7/16 OD 0.063 WALL
OR 0.065 WALL

KE 29.09.07

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